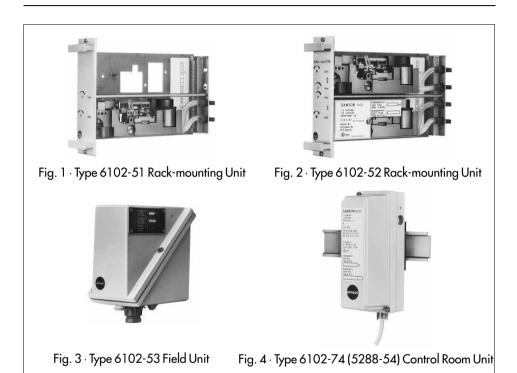
System 6000 Electropneumatic Converters for DC ranges I/P Converter Type 6102 Type 5288





#### 1. Description

#### 1.1 Application

The instruments are used for conversion of a DC current signal of 4(0) to 20 mA into a continuously adjustable pneumatic control

signal of 0.05 to 6 bar.

The required supply air is a pressure which is 0.4 bar higher than the upper control signal range value, for example 3.4 bar for a control signal of 0.6 to 3 bar.

Mounting and operating instructions

**Edition April 1994** 



### 1.2 Versions

**Type 6102-51**  $\cdot$  I/P converter, rack-mounting unit with one I/P conversion unit.

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 $\label{eq:signed_forwall} \begin{array}{ll} \textbf{Type \ 6102-53} & \text{I/P converter, field unit designed for wall and tube mounting.} \end{array}$ 

 $\label{eq:stable} \begin{array}{l} \textbf{Type 5288-54} \cdot 1/P \ \text{converter, control room} \\ \text{unit for mounting on a top-hat rail, available} \\ \text{with terminals or connection cable.} \end{array}$ 

Versions for hazardous areas:

Input circuit(s) in type of protection EEx ib II C (Zone 0 and 1)

**Type 6102-71**  $\cdot$  I/P converter, rack-mounting unit with one I/P conversion unit.

**Type 6102-72** · Double-I/P converter, rackmounting unit with two I/P conversion units.

**Type 6102-73**  $\cdot$  I/P converter, field unit designed for wall and tube mounting.

**Type 6102-74** · I/P converter, control room unit for mounting on a top-hat rail, with terminals or connection cable.

#### Input circuit(s) in type of protection EEx ia II C (Zone 0 and 1)

**Type 6102-81** · I/P converter, rack-mounting unit with one I/P conversion unit.

**Type 6102-82** · Double-I/P converter, rackmounting unit with two I/P conversion units.

**Type 6102-83** · I/P converter, field unit designed for wall and tube mounting.

# 1.3 Technical data

| I/P converter Type                     |           | 6102-5.<br>5288-54                 | 6102-7.   | 6102-8.                  |
|--|-----------|------------------------------------|---|--------------------------|
| Input                                  |           | 4 tu                               | o 20 mA (on request 0 to 20<br>4 to 12 or 12 to 20 mA   | mA)                      |
| Input impedance Ri<br>at approx. 20 °C |           |                                    | 200 Ω   |                          |
| Input circuit                          | Ex        | —                                  | Intrinsic   | ally safe <sup>1</sup> ) |
| Output                                 |           | Ranges contir                      | nuously adjustable between (  | 0.05 to 6.0 bar          |
| Air delivery                           |           | 2.5 m <sub>n</sub> <sup>3</sup> /h | - Min. connected volume: :  | >0.025 dm <sup>3</sup>   |
| Supply air                             |           | 0.04±0.1                           | bar above the upper signal  | range value              |
| Air consumption <sup>2</sup> )         |           |                                    | <75/140/1901/h  |                          |
| Performance                            |           | Ch                                 | aracteristic: output linear to i  | nput                     |
| Hysteresis                             |           | <0.2                               | ? % of the upper signal range   | value                    |
| Terminal based non-conform             | nity      | <1                                 | % of the upper signal range   | value                    |
| Effects in % of span                   |           |                                    | Supply air: 0.2 %/0.1 bar   |                          |
|  |           | Changing load, failu               | e of supply air, interruption a   | of input current: <0.1 % |
| Ambient temperature                    |           |                                    | <0.03 %/°C<br><0.04 %/°C  |                          |
| Load characteristic                    |           | ±3 % for air deliv                 | ery $\pm 0.4$ m <sub>n</sub> <sup>3</sup> /h, reversing e   | rror not detectable      |
| Dynamic behaviour <sup>3</sup> )       |           |                                    |   |                          |
| Connected volume                       |           | 0.1 dm <sup>3</sup>                |   | 1 dm <sup>3</sup>        |
| Limiting frequency                     |           | 9 Hz                               |   | 0.7 Hz                   |
| Phase shift                            |           | –163°                              |   | –51°                     |
| Increase of amplitude                  |           | 1.3 times/-62                      | >   | _                        |
| Environmental conditions, d            | legree of | protection, weights                |   |                          |
| Permissible ambient tempera            | ature     |                                    | −20 to +80 °C <sup>1</sup> )  |                          |
| Permissible storage tempera            | ture      |                                    | −30 to +80 °C   |                          |
| Degree of protection                   |           |                                    | units, control room units wit<br>m units with cable: IP 50, fiel  |                          |
| Weights ap                             | prox.     |                                    | Type 61021: 0.45 kg<br>Type 61022: 0.75 kg<br>Type 61023: 1.3 kg<br>Type 61024: 0.7 kg<br>Type 5288-54: 0.66 kg |                          |

Input circuit in type of protection "Intrinsic safety EEx ib II C or EEx ia II C", for details, see PTB Certificates of Conformity
 Air consumption per i/p conversion unit for supply air pressure 2.4/4.4/6.4 bar
 For adjustment Q<sub>max</sub>.
 On request 8 bar

### 1.4 Principle of operation

The I/P conversion unit essentially consists of a cast block with the electric measuring system including a beam, a balancing diaphragm, and a nozzle unit containing a pneumatic amplifier.

The DC current i, fed to the unit via the soldering lugs (19), flows through a plunger coil (2) located in the field of a permanent magnet (1). The force of the coil, which is proportional to the current (i), is balanced in the beam (3) against the force which the output pressure  $p_A$  exerts on the balancing diaphragm.

The supply air to the amplifier (11) flows

through the restriction (10) and the nozzle (9) and hits the flapper plate (8). If the input current i increases, the force of the plunger coil increases and the flapper moves closer to the nozzle. Due to this, the pressure in the nozzle increases and so does the output pressure of the amplifier (11), which is passed to the output of the unit and onto the balancing diaphragm (6). The pressure increases until a new balance state is reached and the output pressure  $p_A$  is proportional to the current i.

The adjustments of lower (ZERO) and upper measuring range value (SPAN) made at the associated adjusters 15 and 18 are independent of oneanother.

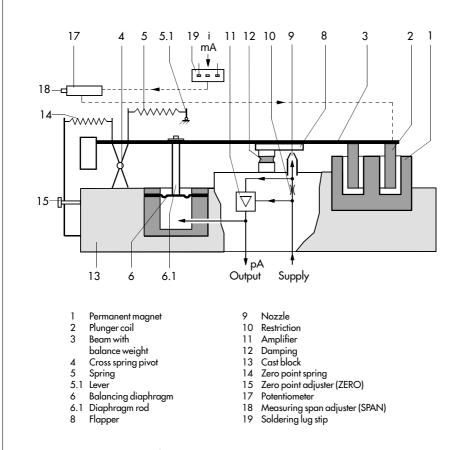


Fig. 5 · Functional diagram of the converter

## 2. Installation

## 2.1 Rack-mounting unit (Figs. 1 and 2)

The converter comes, in general, in readywired racks, and is then a component of a prefabricated automation unit.

All connections, either electric or pneumatic ones, are designed as plug-in connections which connect automatically when the unit is pushed into the rack.

When replacing the unit, first loosen the fastening screws on the front panel. Then, carefully grasp the front grips and slowly withdraw the unit from the rack. The pneumatic connections for supply and output on the connecting plate seal automatically when the unit is unplugged.

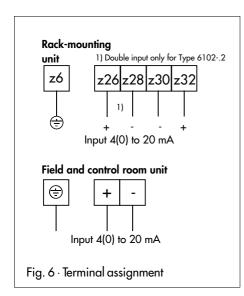
When pushing an other unit into the rack, make sure that the PCB does not cant, but slides freely in the top and bottom guiding rails.

# 2.2 Field and control room unit

(Figs. 3 and 4)

Mount the field unit vertically on a tube or wall.

Fasten the control room unit on a top-hat rail in accordance with DIN 50 022.



## 2.3 Electrical connection

As far as the electrical installation of the instrument is concerned, the relevant VDE regulations and the accident prevention regulations of the employer's liability insurance association must be observed.

For installation in hazardous areas, the respective national regulations of the country in which the instrument is to be used must be adhered to. In Germany, this is VDE 0165.

For connection of the intrinsically safe circuits, the data specified in the Certificate of Conformity applies (see Appendix).

The electrical connections are to be made according to the connection diagram (Fig. 6) or with priority as shown on the label of the respective instrument.

The terminals of field and control room units are suitable for connection of 0.5 to  $2.5 \text{ mm}^2$  wires.

In case of field units, the electrical connections are to be made via a Pg gland, in case of control room units, by means of external terminals or directly with an approx. 3m long cable.

## 2.4 Pneumatic connection

The pneumatic connections for supply air (Supply) and outgoing air (Output) of field and control room units are designed as NPT 1/8 or G 1/8 tapped holes. The customary screw connections for metal tubes or plastic hoses can be used.

The supply air must be dry and free of oil and dust. The supply air pressure is to be adjusted to a value of  $0.4 \pm 0.1$  bar above the upper output signal range value (see name plate).

The maintenance instructions for upstream pressure reducing stations are to be adhered to.

Thoroughly blow through the air hoses before connecting them.

### 3. Operation

**3.1 Checking zero and span** (upper range value)

The instrument has been adjusted by the manufacturer to the range specified on the name plate and is ready for operation.

Should, for any reason, the instrument do not operate properly, check the converter and readjust it, if required.

For rack-mounting units, ZERO and SPAN can be adjusted at the associated adjusters located on the front panel. To access the zero (15) or span adjuster (18) of field or control room units, the housing cover must be opened or removed respectively.

**Example:** Assume the converter has an input signal of **4 to 20 mA** and an output signal (signal pressure range) of **0.6 to 3 bar**.

Connect a pressure gauge (at least quality class 1) to the output of the instrument.

Then, apply a supply pressure of 0.4 bar above the upper signal pressure range value = 3.4 bar to the supply air connection.

#### Zero

Set input signal to the lower value of the input range 4 mA — using a suitable current source. The pressure gauge must then show the corresponding lower output signal range value of 0.6 bar.

Should this value be incorrect, readjust the zero point adjuster (ZERO).

### Span (upper range value)

Set input signal to the upper input signal range value of 20 mA using a current source. The pressure gauge must then show the corresponding upper signal pressure range value of 3 bar.

Should this value be incorrect, readjust the span potentiometer(SPAN).

### 3.2 Changing the input signal

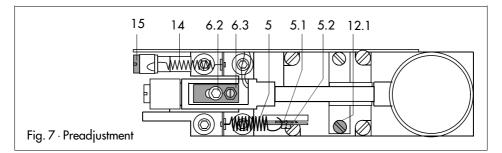
The input signal range can be changed from 4 to 20 mA to 0 to 20 mA and vice versa while the output pressure range remains the same.

For this conversion, the adjustment options of the zero (15) and span adjuster (18) are insufficient.

Therefore, **zero** must first be **preadjusted** by tensioning spring (5). This is to be done by slightly loosening screw (5.2) and then adjusting lever (5.1) with a screw driver. An easier way of preadjusting zero is to install spring (5) in the respective other hole of lever (5.1). For this purpose, screw (5.2) must not be loosened.

The **span** is to be **preadjusted** by slightly loosening screw (6.2) and repositioning the plate in the oblong hole.

To change the input range, always preadjust zero and span first as described above. Then fine adjust them as described in section 3.2. After preadjustment of zero and span, retighten the loosened screws (5.2 or. 6.2).



#### 4. Maintenance

### 4.1 Supply air

Proper functioning of the converter is only ensured when the supply air is well cleaned before being supplied to the instrument.

The air filter and separator of the pressure reducing station are to be checked at regular intervals.

### 4.2 Cleaning the restriction

If the output pressure is too low or there is no output signal at all, the restriction (10) might be clogged.

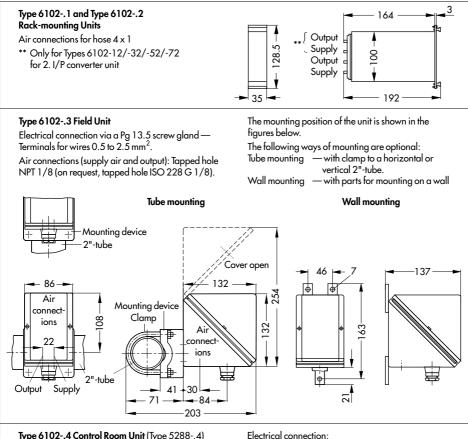
The restriction is located in a hole in the housing at the side of the instrument. It is closed by means of a screw ( $\emptyset$  11 mm). To access the restriction in rack-mounting units, the cover plate is to be removed.

Unscrew screw, remove the sieve from the restriction using a small screw driver, then clean it.

## 4.3 Damping

Should the damping material disappear inadvertently while cleaning the instrument, this material can only be substituted by a special oil which is to be ordered from the manufacturer (order no. 8140-0105). This damping material is to be installed in the form of a droplet of  $\emptyset$  3 mm between the damping surfaces. Should the instrument then tend to oscillate, readjust it at the associated adjustment screw (12.1).

#### 5. Dimensions in mm



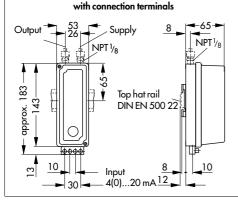
Type 6102-.4 Control Room Unit (Type 5288-.4) For mounting on a top-hat rail, 35 mm wide, DIN EN 50 022 (on request, attachment base for G-profile rail, 32 mm wide, DIN EN 50 035).

Air connections (supply air and output): Tapped hole NPT 1/8.

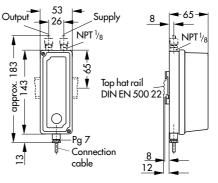
or

Terminals for wires 0.5 to 2.5 mm<sup>2</sup>

Cable: PVC hoses H03VV-F, 2 x 0.75-ws according to VDE 0281 (approx. 3 m long).



with connection cable



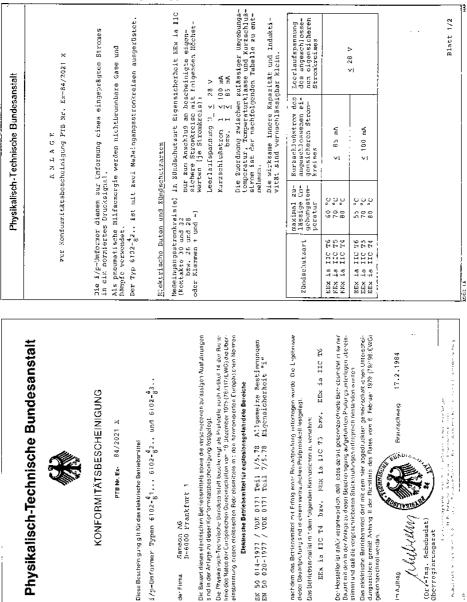
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# PTB Certificate of Conformity for Types 6102-3. and 6102-7.

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| Ole Árderung betrufft din Kancleunführung und dim timmerin Airfau.<br>Dio "Elektrischer Daten" hlicitien unimfändert.<br>Dio "Hesenderen Asthengungen" der Knifnenttäcshescheinigung golton<br>auch für dussen Astheng. | urd den Enneren Alfhau.<br>ert.<br>Hätshescheinigung gelton   | Der J/p-Umfarmer Tyu 3.424-1 reff känftig auch mil der Typ-<br>bezeichnung 1924-1 under Grühzufkaichtigung der unten<br>eufgeführungen teifungaunterisopn göferbigt werden.<br>Die Änderurgen betrefen den inneren Aufbau.<br>Sättliche Doten und die "Besonderen Rollungunge-" bleibun unver-<br>ändert und gelten auch für diesen 5. Nachtrag. | f kinftig auch mil och Typ-<br>ciulathigung der unten<br>ufbau.<br>ufbau.<br>dingunge" bleibun unver-<br>achtrag. |
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| le Auftrag<br>Authon Authon<br>(DrTru, Scherbadel)  | вганитастара 6.:2.1905  | In Auftrug<br>Regiserungadirekt ber  | Braunecthweit, D1.02.1906   |
| :<br>  r ib 1][ [4 672, 15 67m, 16  | 1/1 1/1   | ELX 10 IIC T4 b/w. FT× 10 11C T5 bzw. Efx 10 11C   | CC* 10 TJC T6 R111/1  |



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### PTB Certificate of Conformity for Types 6102-4. and 6102-8.

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| Physikalisch-Technische Bundesanstalt   |
|---|
| Anlage zur Konformitätsbescheinigung PTB Nr. Ex-84/2021 X   |
| <u>Erüfungsunterlagen</u><br>1. Konformitätsbescheinigung 7TB Mr. Ex-60/2138 X<br>mil 1. und 2. Machtrug  |
| 2. Beschreibung (4 Blatt) )<br>3. Zoichnung Mr. 6102- $\frac{41}{82}$ . ) unterschrieben am 16.9.1903<br>6102- $\frac{41}{83}$ . )<br>1490-717 $\frac{1}{8}$ . )  |
| esondere Dedingurger<br>bis i/p-Umformer Typ 61021 und Typ 61021<br>riciten, daß windestens dic Schutzart IP 20 mach<br>144 erreicht wird.  |
| <ol> <li>Der Ubsahnzenhang zwischen Ger maarkan 2 ubfrählen Ungera-<br/>tur, der Kungereturklasse und dem Höchstweit des Kursschlufstromes<br/>des angeschlossenen: eigensicheren: Strenkreises ist der unter<br/>"Elöktrische Daten" aufgeführten Tabelle zu entnahmen.</li> </ol> |
| In Auftray<br>////////////////////////////////////  |
| Blatu 2/2   |



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